

Sly ASA

Date: Monday, 30/06/2008 12:32:14 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HARNESS ASSEMBLY		
Job Number	: 40136		Part Number	: D412702105B		
Estimate Number	: 12856		Drawing Number	: ICAD412-702 P79 R3		
P.O. Number	:		Project Number	: N/A		
This Issue	: 30/06/2008	S.O. No. :	Drawing Revision	: 3		
Prsh Rev.	: NC		Material	:		
First Issue	: //	Type : SMALL /MED FAB	Due Date	: 07/07/2008	Qty:	1
Previous Run	: 38305		Um:	Each		
Written By	: <u>V</u>		Comment	: est rev A 07.05.10 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	D35731	Adapter		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) ADAPTER batch: <u>B31861</u>		<u>EB08/07/01</u>
2.0	D3579046	Shoulder Harness		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) SHOULDER HARNESS RH batch: <u>B32581</u>		<u>EB08/07/01</u>
3.0	K62	CLIP		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) CLIP batch: <u>M106486</u>		<u>EB08/07/01</u>
4.0	MS24693S273	Screw		
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: <u>M1495</u>		<u>EB08/07/01</u>
5.0	AN960JD10LL	Washer		
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: <u>M19600</u>		<u>EB08/07/01</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HARNESS ASSEMBLY

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Part Number: D412702105B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107665

EB08/07/01

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

EB08/07/01 C

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/01 R

9.0

PACKAGING 1

PACKAGING RESOURCE #1



(1)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-105B CHG001

Location: 24L

PPP Rev: _____

8/7/1

SQ

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/02 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-02

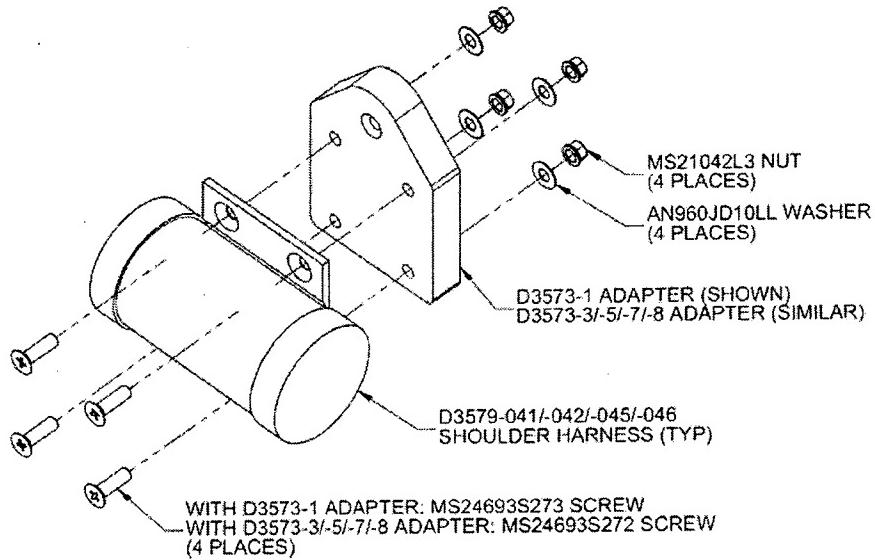
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

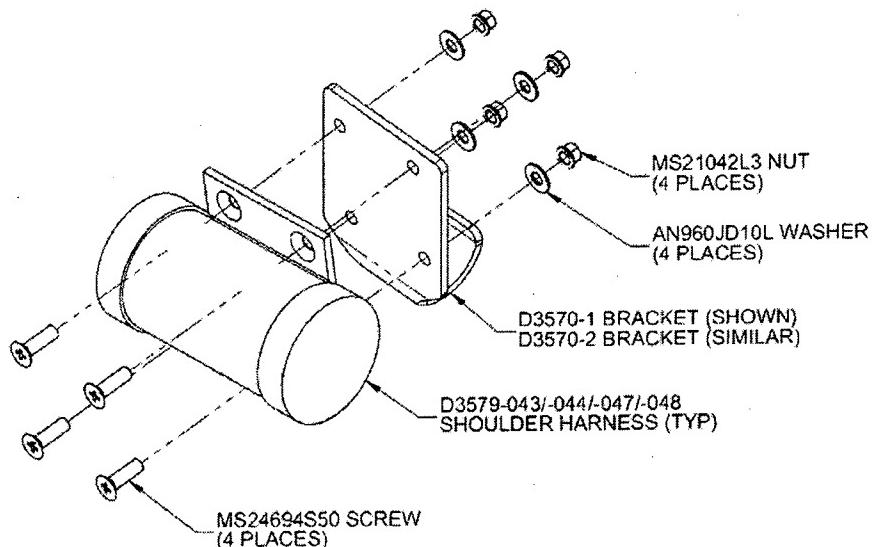
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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